



# TECHNICAL GUIDANCE

*Analog / Digital Type*  
**NM-1500 series**  
*Mass Flow Meter/Controller*

## GENERAL

**NM-1500** series is Thermal-Mass Flow Meter / Controller, by which various kinds of gas can be measured and controlled.

The flow rate of gas can be measured from 10mL/min(nor) to 150L/min(nor) and controlled without being influenced by the change in temperature and pressure.

Models of cost effective type in high performance was lined up in order to comply with any requirements.



## FEATURES

- Analog Mass Flow Meter / Controller (NM-1500AM, NM-1500AC):
  - Low cost.
  - Wide flow range available  
10mL/min(nor)~150L/min(nor)
- Digital Mass Flow Meter / Controller (NM-1500DM, NM-1500DC):
  - 5-points linearity calibration
  - Wide flow range available  
10mL/min(nor)~150L/min(nor)
  - Two RS485 connector (RJ45), easy for multidrop connection.
  - Self-Diagnosis.
  - Set zero by switch or command
- Accuracy
 

NM-1500A:  $\pm 2.0\% \sim \pm 3.0\%$ F.S.  
 NM-1500D:  $\pm 1.5\%$ F.S.(Option:  $\pm 1\%$ F.S.)
- Accessory (Option) : ARP-100 Controller  
 Power source, digital indicator and flow control function are integrated.

## MODEL CODE

NM-1500	□	□	-	□	□	□	-	□	□	□	□	□
Type	A											Analog
	D											Digital
Function	M											Meter
	C											Controller
Range*			ABC									(10xA+B)x10 <sup>C</sup>
Gas				□	□			Gas type code				
				ZZ								Others
Fitting	VCR				V							
	SWL				S							
	其他				Z							
Fitting Size	1/4"					1						
	3/8"					2						
	其他					Z						
Signal	DC 0~5V						1					
	其他							Z				
Power	DC 24V								1			
	DC ±15V								2			
	其他								Z			

\*The scale range is shown by the exponential expression as the unit of multiplier unit of mL/min(nor) ,

Example:

5mL/min(nor) is 0 5 0

500mL/min(nor) is 5 0 1

50 L/min(nor) is 5 0 3

## APPLICATIONS

- Utility gas supply lines in industries
- Various instruments for analysis
- Gas constant flow control
- Gas mixture and division system

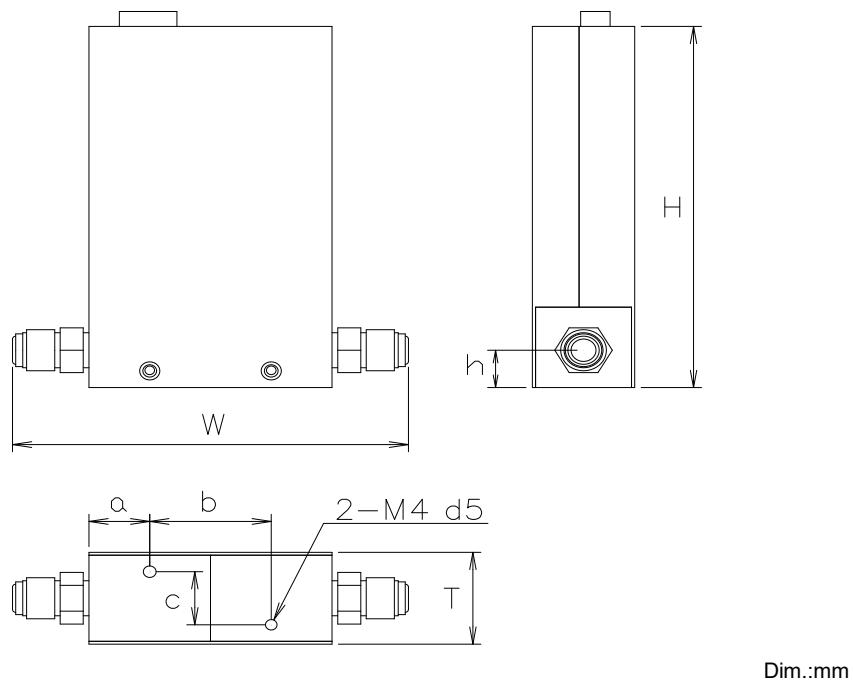
**SPECIFICATION (Analog Type)**

Function		Meter			Controller														
Standard Model		NM-1510AM	NM-1520AM	NM-1530AM	NM-1510AC	NM-1520AC	NM-1530AC												
Range(full scale)	mL/min(nor)	10,20,50 100,200, 500				10,20,50 100,200, 500													
	L/min(nor)	1,2,5	10,20	50	100,150	1,2,5	10,20	50	100 150										
Valve operation mode							Normally Closed												
Minimum controllable flow rate(%F.S.)							2.0												
Response time(sec)(2~98% F.S.)		1.5			3.0	2.0													
Accuracy(%F.S.)		±2.0		±2.5	±2.0		±3.0												
Linearity(%F.S.)		±1.0		±1.5	±1.0		±1.5												
Repeatability(% F.S.)		±0.5			±0.5		±1.0												
Required differential pressure		kPa				49-294	98-294	147-294	294-392 392-490										
Maximum operation pressure		kPa				294		392	490										
Withstand pressure		kPa	980																
Operation temperature		°C	15-35																
Temperature coefficient (% F.S.)/ °C		Zero Span	0.1 0.1																
Leak rate		Pa·m <sup>3</sup> /sec	<1·10 <sup>-11</sup>	1·10 <sup>-9</sup>	<1·10 <sup>-11</sup>	1·10 <sup>-9</sup>													
Control valve							Solenoid												
Materials exposed by gas	Body		SUS-316L																
	Control valve					PTFE													
	Seals		Metal		Viton	Metal		Viton											
	Blazing at sensor		Nickel(Ni)																
Fitting	Standard	OD 1/4" VCR,SWL		OD 3/8" SWL	OD 1/4" VCR,SWL		OD 3/8" SWL												
	Optional	OD 3/8" SWL OD 3/8" VCR OD 1/4" VCO		OD 3/8" VCR	OD 3/8" SWL OD 3/8" VCR OD 1/4" VCO		OD 3/8" VCR												
Flow rate output signal		DC 0~5V (DC 1~5V, DC 4~20mA)																	
Flow rate setting signal					DC 0-5V (DC 1~5V, DC 4~20mA)														
Zero adjustment		Zero VR																	
Cable connector		D-Sub 9 Pin connector																	
Power supply requirement		DC +15V 60mA / DC -15V 200mA DC 24V 250mA																	

**SPECIFICATION (Digital Type)**

Function		Meter			Controller											
Standard Model (Digital Type)		NM-1510DM	NM-1520DM	NM-1530DM	NM-1510DC	NM-1520DC	NM-1530DC									
Range(full scale)	mL/min(nor)	10,20,50 100,200, 500				10,20,50 100,200, 500										
	L/min(nor)	1,2,5	10,20	50	100,150	1,2,5	10,20	50	100	150						
Valve operation mode							Normally Closed									
Minimum controllable flow rate(% F.S.)							2.0									
Response time(sec)(2~98% F.S.)		1.0			1.5	1.0										
Accuracy(%F.S.)		±1.5			±1.5											
Linearity(%F.S.)		±0.7			±0.7											
Repeatability(% F.S.)		±0.5			±0.5											
Required differential pressure	kPa				49-294	98-294	147-294	294-392	392-490							
Maximum operation pressure	kPa				294			392	490							
Withstand pressure	kPa	980														
Operation temperature	°C	15-35														
Temperature coefficient (% F.S.)/ °C	Zero Span	0.1 0.1														
Leak rate	Pa·m <sup>3</sup> /sec	1·10 <sup>-11</sup>	1·10 <sup>-9</sup>	1·10 <sup>-11</sup>			1·10 <sup>-9</sup>									
Control valve					Solenoid											
Materials exposed by gas	Body	SUS-316L														
	Control valve				PTFE											
	Seals	Metal	Viton	Metal			Viton									
	Blazing at sensor	Nickel(Ni)														
Fitting	Standard	OD 1/4" VCR,SWL	OD 3/8" SWL	OD 1/4" VCR,SWL	OD 3/8" SWL											
	Optional	OD 3/8" SWL OD 3/8" VCR OD 1/4" VCO	OD 3/8" VCR	OD 3/8" VCR OD 3/8" VCO OD 1/4" VCO	OD 3/8" VCR OD 3/8" VCO											
Flow rate output signal		DC 0~5V (DC 1~5V, DC 4~20mA)														
Flow rate setting signal					DC 0-5V (DC 1~5V, DC 4~20mA)											
Zero adjustment		Set Zero (Switch & Command)														
Digital communication		RS485														
Electrical connection		D-Sub 9 pin connector														
Communication connection		RJ45 connector														
Power supply requirement		DC +15V 150mA / DC -15V 200mA DC 24V 300mA														

\*option: ±1.0%F.S.

DIMENSION

Model	Seal	W(Install)				T	H	h	Bottom		
		1/4" VCR	1/4" SWL	3/8" VCR	3/8" SWL				a	b	c
NM-1500	Viton ( $\geq 100\text{NL/min}$ )	123.8	127.4	130.0	130.0	32	126	13	19	38	18.5
	Metal (<100NL/min)	123.8	127.4								

Gas type selection Code

Code	Gas	Seal	Code	Gas	Seal	Code	Gas	Seal	Code	Gas	Seal
00	N <sub>2</sub>	Ag	10	Ne	Ag	20	NH <sub>3</sub>	Au	30	NF <sub>3</sub>	Au
01	Air	Ag	11	CH <sub>4</sub>	Ag	21	NO <sub>2</sub> (3)	Au	31	BCl <sub>3</sub>	Au
02	O <sub>2</sub>	Ag	12	C <sub>2</sub> H <sub>2</sub>	Ag	22	HCl	Au	32	BF <sub>3</sub>	Au
03	Ar	Ag	13	C <sub>2</sub> H <sub>4</sub>	Ag	23	HBr	Au	33	AsH <sub>3</sub>	Au
04	He	Ag	14	C <sub>2</sub> H <sub>6</sub>	Ag	24	SO <sub>2</sub>	Au	34	ClF <sub>3</sub>	Au
05	H <sub>2</sub>	Ag	15	C <sub>3</sub> H <sub>6</sub>	Ag	25	SiF <sub>4</sub>	Au	35	SiCl <sub>4</sub>	Au
06	CO	Ag	16	C <sub>3</sub> H <sub>8</sub>	Ag	26	SiH <sub>4</sub>	Au	36	AsCl <sub>3</sub>	Au
07	CO <sub>2</sub>	Ag	17	C <sub>4</sub> H <sub>10</sub>	Ag	27	PH <sub>3</sub>	Au	37	SbCl <sub>5</sub>	Au
08	NO	Ag	18	Cl <sub>2</sub>	Au	28	B <sub>2</sub> H <sub>6</sub>	Au	38	CF <sub>4</sub>	Au
09	N <sub>2</sub> O	Ag	19	F <sub>2</sub>	Au	29	WF <sub>6</sub>	Au	39	H <sub>2</sub> S	Au