

## Ultrasonic gas flowmeters for permanent installation in hazardous areas

### Features

- Two measuring channels
- Flameproof/explosion proof housing for hazardous areas
- Intrinsic safe process inputs for the integration of external pressure and temperature sensors
- More precise measurement at unfavorable measuring points through integrated disturbance correction
- Bidirectional communication and support of common bus technologies (Profibus PA, Foundation Fieldbus, HART, Modbus, BACnet)
- Certification: ATEX/IECEX zone 1, FM Class I Div. 1+2

### Applications

- Chemical industry
- Petrochemical industry
- Oil and gas industry



## Transmitter

### Technical data

	FLUXUS G831 (831-AA*, 831-SA*)	FLUXUS G831 (831-AB*, 831-SB*)	FLUXUS G831 (831-ANN, 831-SNN)	FLUXUS G831**-F1N
				
design	<b>831-AA*</b> (aluminum housing): explosion-proof field device or <b>831-SA*</b> (stainless steel housing): explosion-proof offshore device zone 1 (intrinsic safety: outputs, process interfaces)	<b>831-AB*</b> (aluminum housing): explosion-proof field device or <b>831-SB*</b> (stainless steel housing): explosion-proof offshore device zone 1 (intrinsic safety: outputs, inputs, process interfaces)	<b>831-ANN</b> (aluminum housing): explosion-proof field device or <b>831-SNN</b> (stainless steel housing): explosion-proof offshore device zone 1	aluminum housing: explosion-proof field device FM
<b>measurement</b>				
measurement principle	transit time difference correlation principle			
flow direction	bidirectional			
synchronised channel averaging	x (2 measuring channels necessary)			
flow velocity	m/s measuring range: 0.01...35, depending on pipe diameter			
repeatability	0.15 % MV ±0.005 m/s			
fluid	all acoustically conductive gases, e.g. nitrogen, air, oxygen, hydrogen, argon, helium, ethylene, propane			
temperature compensation	corresponding to the recommendations in ANSI/ASME MFC-5.1-2011			
<b>measurement uncertainty (volumetric flow rate)</b>				
measurement uncertainty of the measuring system <sup>1</sup>	±0.3 % MV ±0.005 m/s			
measurement uncertainty at the measuring point	±1...2 % MV ±0.005 m/s, depending on the application			
<b>transmitter</b>				
power supply	20...32 V DC, U <sub>m</sub> = 120 V		<ul style="list-style-type: none"> <li>• 100...230 V/50...60 Hz or</li> <li>• 20...32 V DC</li> </ul>	
power consumption	W	< 4		
number of measuring channels		1, optional: 2		
damping	s	0...100 (adjustable)		
measuring cycle	Hz	100...1000 (1 channel)		
response time	s	1 (1 channel), option: 0.02		
housing material		aluminum housing: cast aluminum EN AC 44200 mod, special heavy-duty coating (C5 according to EN ISO 12944) stainless steel housing: stainless steel 316/316L (1.4401, 1.4404, 1.4432)		cast aluminum EN AC 44200 mod, special heavy-duty coating (C5 according to EN ISO 12944)
degree of protection		IP66		TYPE 4X/IP66
dimensions	mm	see dimensional drawing		
mounting position		<b>831-A*F</b> (Profibus PA, FF H1), <b>831-S**</b> : nameplate faces upwards		-
weight	kg	aluminum housing: 6.5, stainless steel housing: 15.6		
fixation		wall mounting, 2" pipe mounting		
ambient temperature	°C	aluminum housing: <ul style="list-style-type: none"> <li>• -40...+60</li> <li>• <b>831-A*F</b> (Profibus PA, FF H1): -40...+50 (&lt; -20 without operation of the display)</li> </ul> stainless steel housing: <ul style="list-style-type: none"> <li>• -20...+60</li> <li>• <b>831-S*F</b> (Profibus PA, FF H1): -20...+50</li> </ul>	aluminum housing: <ul style="list-style-type: none"> <li>• -40...+60 (&lt; -20 without operation of the display)</li> </ul> stainless steel housing: <ul style="list-style-type: none"> <li>• -20...+60</li> </ul>	-40...+60 (< -20 without operation of the display)
display		128 x 64 pixels, backlight		
menu language		English, German, French, Spanish, Dutch, Russian, Polish, Turkish, Italian, Chinese		

<sup>1</sup> with aperture calibration of the transducers

<sup>2</sup> outside the explosive atmosphere (housing cover open)

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<b>explosion protection</b>				
• ATEX/IECEX				
marking	<p>CE 0637 Ex II2G II2D Ex db eb ia IIC T6 Gb Ex tb ia IIIC T100 °C Db <b>831-AAN:</b> T<sub>a</sub> -40...+60 °C <b>831-SAN:</b> T<sub>a</sub> -20...+60 °C  <b>831-AAF:</b> T<sub>a</sub> -40...+50 °C <b>831-SAF:</b> T<sub>a</sub> -20...+50 °C</p>	<p>CE 0637 Ex II(1)2G II(1)2D Ex db eb ia [ia Ga] IIC T6 Gb Ex tb ia [ia Da] IIIC T100 °C Db <b>831-ABN:</b> T<sub>a</sub> -40...+60 °C <b>831-SBN:</b> T<sub>a</sub> -20...+60 °C  <b>831-ABF:</b> T<sub>a</sub> -40...+50 °C <b>831-SBF:</b> T<sub>a</sub> -20...+50 °C</p>	<p>CE 0637 Ex II2G II2D Ex db eb IIC T6 Gb Ex tb IIIC T100 °C Db <b>831-ANN:</b> T<sub>a</sub> -40...+60 °C <b>831-SNN:</b> T<sub>a</sub> -20...+60 °C</p>	-
certification	IBExU20ATEX1103 X, IECEx IBE 20.0015X	IBExU20ATEX1103 X, IECEx IBE 20.0015X	IBExU20ATEX1103 X, IECEx IBE 20.0015X	-
• FM				
marking	-	-	-	<p> NI, Cl. I, II, III, Div. 2, GP A, B, C, D, F, G / T4A Cl. I Div. 1, GP. A, B, C, D / T6 For Group A, conduit seal of connection compartment is required within 18 inches. Cl. II, Div. 1, GP. E, F, G / T6 Cl. III, Div. 1 / T6 T<sub>a</sub> = -40°C to +60°C</p> <p> NI, Cl. I, II, III, Div. 2, GP A, B, C, D, F, G / T4A Cl. I Div. 1, GP. B, C, D / T6 Cl. II, Div. 1, GP. E, F, G / T6 Cl. III, Div. 1 / T6 T<sub>a</sub> = -40°C to +60°C</p>
<b>measuring functions</b>				
physical quantities	operating volumetric flow rate, standard volumetric flow rate, mass flow rate, flow velocity, gas energy flow rate (NGE)			
totaliser	volume, mass, gas energy (NGE)			
calculation functions	average, difference, sum (2 measuring channels necessary)			
diagnostic functions	sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times			
<b>communication interfaces</b>				
service interfaces	measured value transmission, parametrisation of the transmitter: USB <sup>2</sup>			
process interfaces	intrinsic safety, max. 1 option: • HART • Profibus PA • FF H1		max. 1 option: • Modbus RTU/RS485 • HART • Profibus PA • FF H1 • BACnet MS/TP	
intrinsic safety parameters	Profibus PA, FF H1: U <sub>i</sub> = 24 V I <sub>i</sub> = 174 mA P <sub>i</sub> = 1044 mW L <sub>i</sub> = 10 µH C <sub>i</sub> negligible		-	
<b>accessories</b>				
data transmission kit	USB cable			
software	<ul style="list-style-type: none"> <li>FluxDiagReader: reading of measured values and parameters, graphical representation</li> <li>FluxDiag (optional): reading of measurement data, graphical representation, report generation, parametrisation of the transmitter</li> </ul>			
<b>data logger</b>				
loggable values	all physical quantities, totalised physical quantities and diagnostic values			
capacity	max. 800 000 measured values			

<sup>1</sup> with aperture calibration of the transducers

<sup>2</sup> outside the explosive atmosphere (housing cover open)

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<b>outputs</b>				
The outputs are galvanically isolated from the transmitter.				
<b>• switchable current output</b>				
			configurable according to NAMUR NE43	All switchable current outputs are jointly switched to active or passive.
number		-	max. 3	
range	mA	-	4...20 (alarm current: 3.2...3.99, 20.01...24, hardware fault current: 3.2)	
Unsicherheit		-	0.04 % v. AW ±3 µA	
active output		-	R <sub>ext</sub> = 250...530 Ω, U <sub>opencircuit</sub> = 28 V DC	
passive output		-	U <sub>ext</sub> = 9...30 V DC, depending on R <sub>ext</sub> (R <sub>ext</sub> < 458 Ω at 20 V)	
current output in HART mode		-	option	
• range	mA	-	4...20 (alarm current: 3.5...3.99, 20.01...22, hardware fault current: 3.2)	
• active output		-	R <sub>ext</sub> = 250...530 Ω, U <sub>opencircuit</sub> = 28 V DC	
• passive output		-	U <sub>ext</sub> = 9...30 V DC, depending on R <sub>ext</sub> (R <sub>ext</sub> = 250...458 Ω at 20 V)	
<b>• current output</b>				
range	mA	configurable according to NAMUR NE43	4...20 (alarm current: 3.2...3.99, 20.01...24, hardware fault current: 3.2)	-
Unsicherheit		0.04 % v. AW ±3 µA		-
passive output		U <sub>ext</sub> ≤ 29 V DC, depending on R <sub>ext</sub> (R <sub>ext</sub> < 458 Ω at 20 V)		-
current output in HART mode		option		
• range	mA	4...20 (alarm current: 3.5...3.99, 20.01...22, hardware fault current: 3.2)		-
• passive output		U <sub>ext</sub> = 9...29 V DC, depending on R <sub>ext</sub> (R <sub>ext</sub> = 250...458 Ω at 20 V)		-
intrinsic safety parameters		U <sub>i</sub> = 29 V I <sub>i</sub> = 100 mA P <sub>i</sub> = 0.725 W C <sub>i</sub> = 1 nF L <sub>i</sub> = 50 nH		-
<b>• digital output</b>				
functions		• frequency output • binary output • pulse output	• frequency output • binary output • pulse output	
type		open collector (passive)	open collector (passive)	
operating parameters		8.2 V/30 mA (NAMUR)	8.2 V/30 mA (NAMUR)	
max. values		8 mA at 29 V DC	8 mA at 29 V DC	
<b>frequency output</b>				
• range	kHz	2...10	2...10	
• damping	s	0...999.9	0...999.9	
• pulse-to-pause ratio		1:1	1:1	
<b>binary output</b>				
• binary output as alarm output		limit, change of flow direction or error	limit, change of flow direction or error	
<b>pulse output</b>				
• pulse value	units	0.01...1000	0.01...1000	
• pulse width	ms	0.05...1000	0.05...1000	
• pulse rate		max. 10 000 pulses	max. 10 000 pulses	
intrinsic safety parameters		U <sub>i</sub> = 29 V I <sub>i</sub> = 100 mA P <sub>i</sub> = 0.725 W C <sub>i</sub> = 1 nF L <sub>i</sub> = 50 nH		

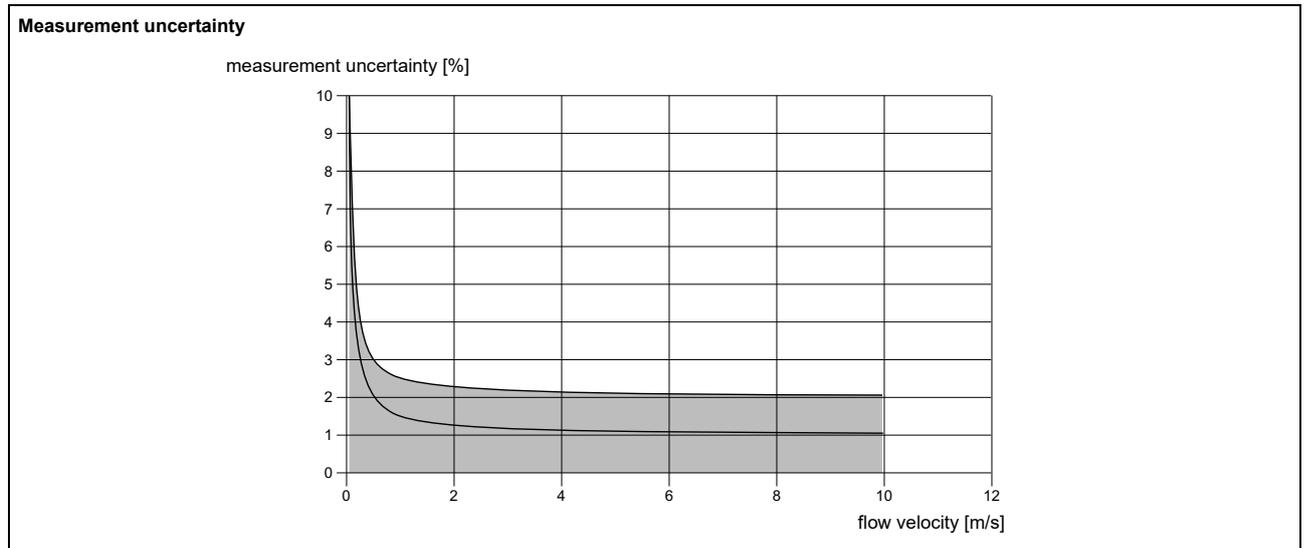
<sup>1</sup> with aperture calibration of the transducers

<sup>2</sup> outside the explosive atmosphere (housing cover open)

	FLUXUS G831 (831-AA*, 831-SA*)	FLUXUS G831 (831-AB*, 831-SB*)	FLUXUS G831 (831-ANN, 831-SNN)	FLUXUS G831**-F1N
<b>inputs</b>				
	not short-circuit proof The inputs are not galvanically isolated from the transmitter.		The inputs are galvanically isolated from the transmitter.	
<b>• temperature input</b>				
number	-	max. 1	max. 1	
type	-	Pt100/Pt1000	Pt100/Pt1000	
connection	-	4-wire	4-wire	
range	°C	-150...+560	-150...+560	
resolution	K	0.01	0.01	
accuracy	-	±0.01 % MV ±0.03 K at 18...28 °C ±0.01 % MV ±0.03 K ±0.0005 %/K at <18 °C/>28 °C	±0.01 % MV ±0.03 K at 18...28 °C ±0.01 % MV ±0.03 K ±0.0005 %/K at <18 °C/>28 °C	
Kabelwiderstand	Ω	max. 1000	max. 1000	
intrinsic safety parameters	-	U <sub>o</sub> = 9.2 V I <sub>o</sub> = 25 mA P <sub>o</sub> = 0.057 W C <sub>o</sub> = 4283 nF L <sub>o</sub> = 57 mH	-	
<b>• switchable current input</b>				
	All switchable current inputs are jointly switched to active or passive.			
number	-	-	max. 2	
accuracy	-	-	±0.1 % MV ±0.01 mA at 18...28 °C ±0.1 % MV ±0.01 mA ±0.005 %/K at <18 °C/>28 °C	
resolution	μA	-	0.1	
active input	-	-	R <sub>int</sub> = 75 Ω, I <sub>max</sub> ≤ 30 mA U <sub>opencircuit</sub> = 28 V (Leerlauf) U <sub>min</sub> = 21.4 V at 20 mA	
• range	mA	-	0...20	
passive input	-	-	U <sub>ext</sub> = 24 V, R <sub>int</sub> = 35 Ω, I <sub>max</sub> ≤ 24 mA	
• range	mA	-	0...20	
<b>• current input</b>				
number	-	max. 1	-	
accuracy	-	±0.1 % MV ±0.01 mA at 18...28 °C ±0.1 % MV ±0.01 mA ±0.005 %/K at <18 °C/>28 °C	-	
resolution	μA	0.1	-	
active input	-	U <sub>int</sub> < 20 V, R <sub>int</sub> ≤ 385 Ω, I <sub>max</sub> ≤ 40 mA U <sub>min</sub> = 19.6 V - R <sub>int</sub> · I	-	
• range	mA	0...20	-	
intrinsic safety parameters	-	U <sub>o</sub> = 29.2 V I <sub>o</sub> = 88 mA P <sub>o</sub> = 0.64 W C <sub>o</sub> = 73 nF L <sub>o</sub> = 4.1 mH	-	

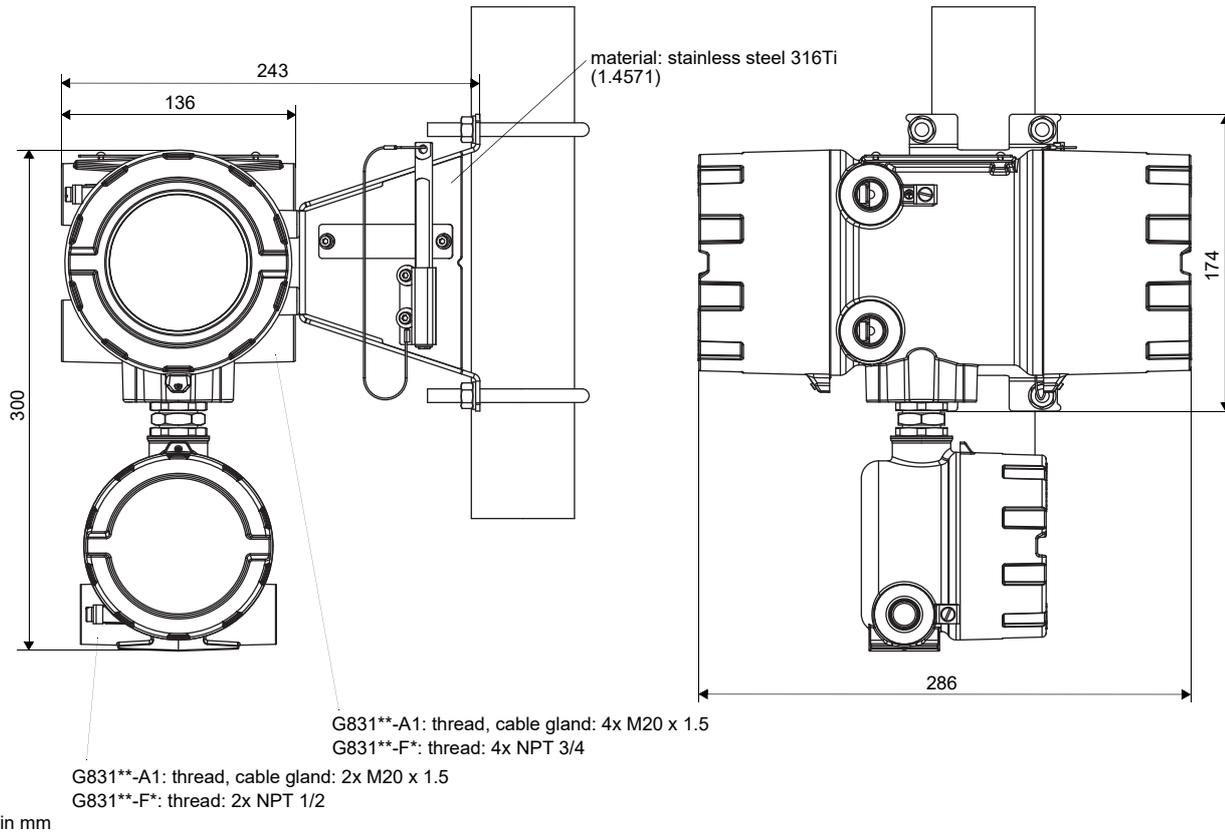
<sup>1</sup> with aperture calibration of the transducers

<sup>2</sup> outside the explosive atmosphere (housing cover open)

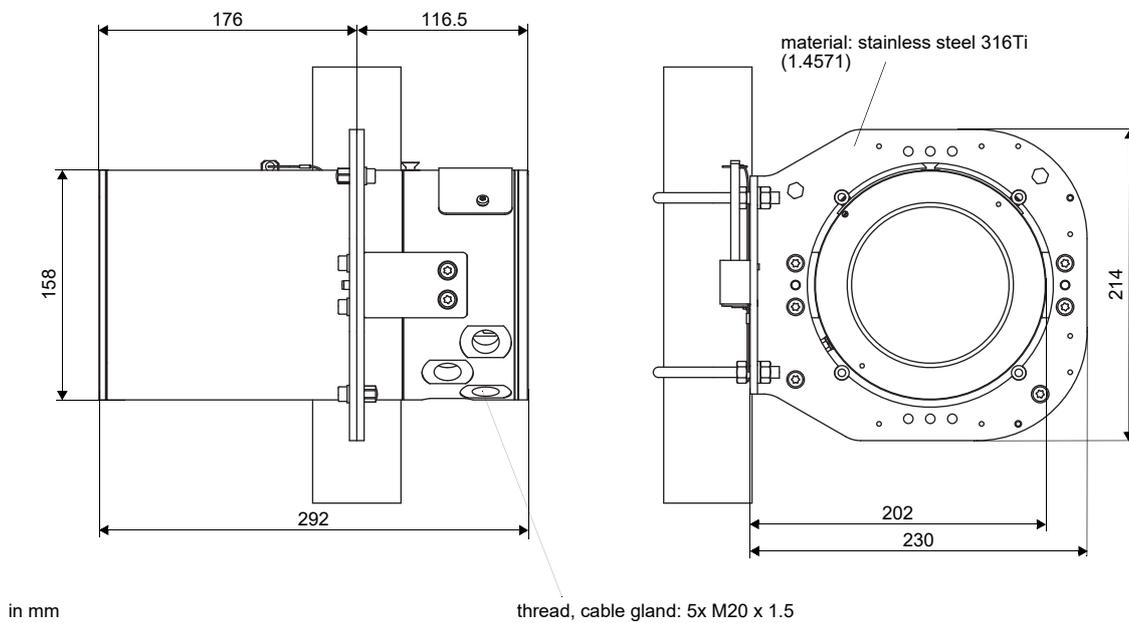


### Dimensions

**\*831 (aluminum housing)**

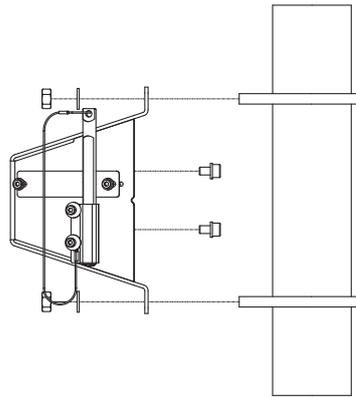


**\*831 (stainless steel housing)**

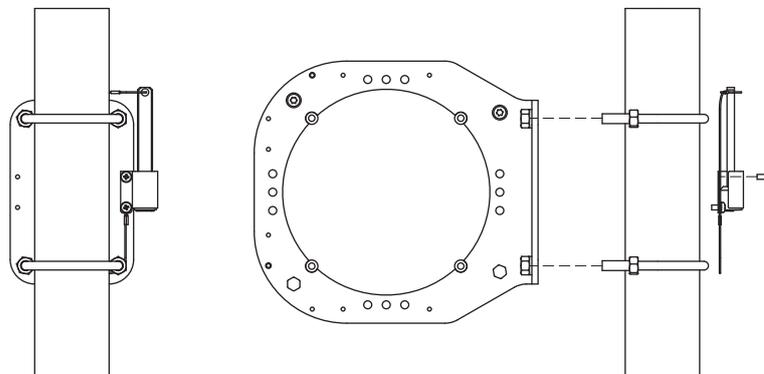


## Wall and 2" pipe mounting kit

### \*831 (aluminum housing)



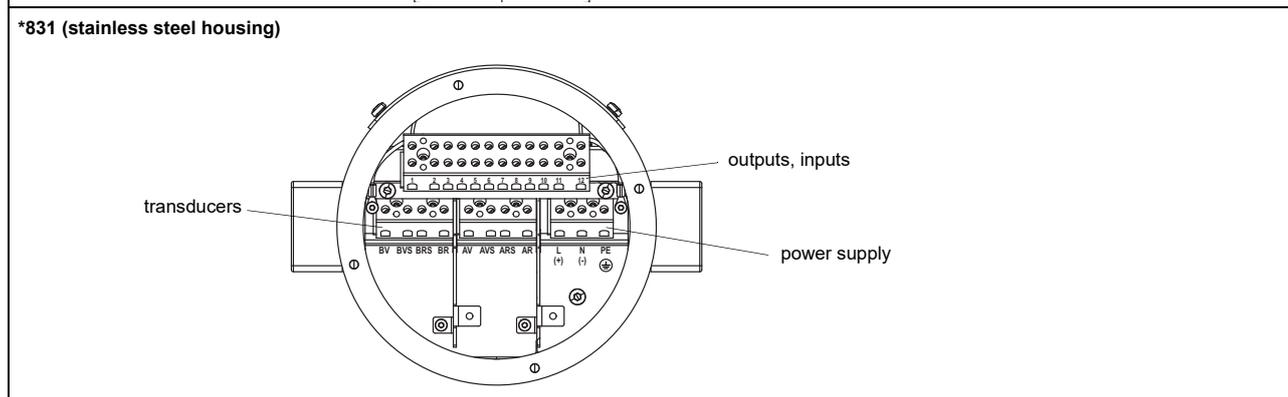
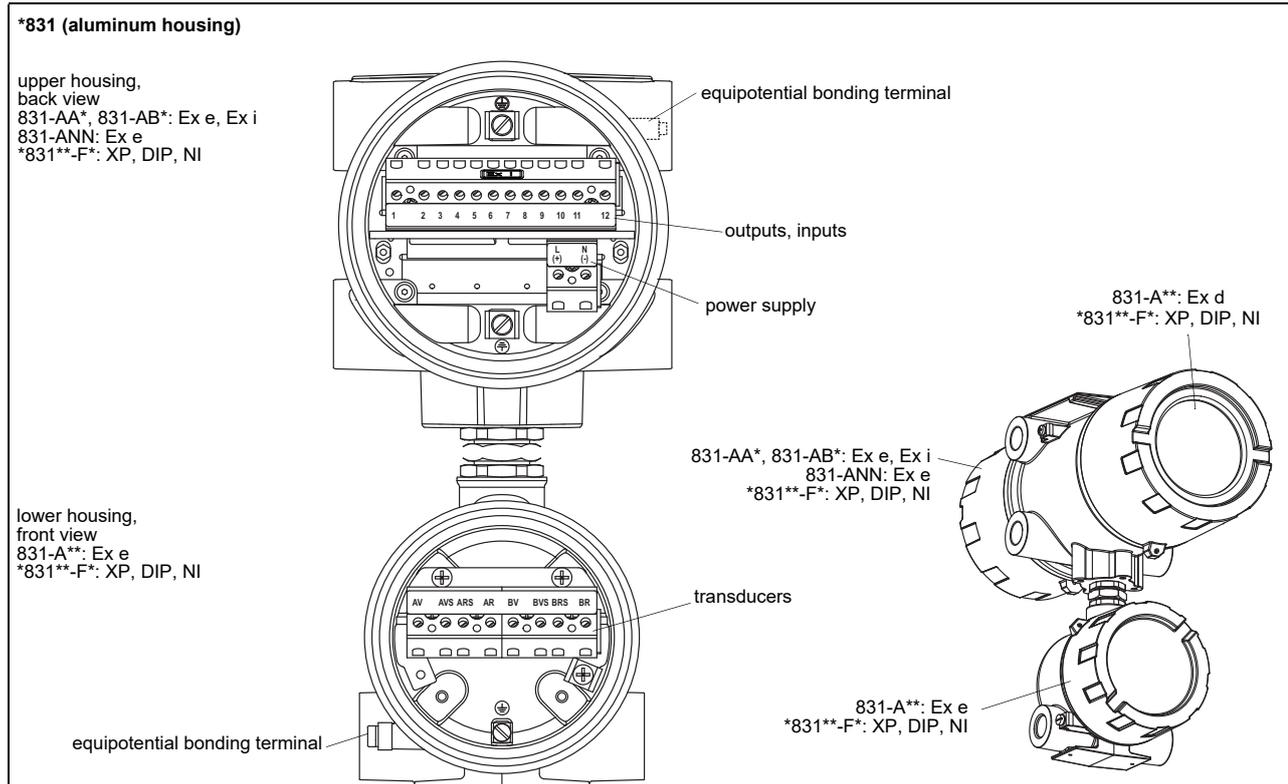
### \*831 (stainless steel housing)



## Storage

- do not store outdoors
- store within the original package
- store in a dry and dust-free place
- protect against sunlight
- keep all openings closed
- storing temperature:
  - aluminum housing: -40...+60 °C
  - stainless steel housing: -20...+60 °C

### Terminal assignment



**power supply<sup>1</sup>**

AC		DC	
terminal	connection	terminal	connection
L	outer conductor	(+)	+
N	neutral conductor	(-)	-
	protective conductor		

<sup>1</sup> cable (by customer): e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm<sup>2</sup>

**transducers, extension cable**

measuring channel A		measuring channel B		transducer
terminal	connection	terminal	connection	
AV	signal	BV	signal	↑
AVS	internal shield	BVS	internal shield	↑
ARS	internal shield	BRS	internal shield	↑
AR	signal	BR	signal	↑
cable gland	external shield	cable gland	external shield	↑ ↑

<b>outputs, inputs<sup>1, 2</sup></b>		
<b>terminal</b>	<b>connection</b>	
depending on configuration	current output, digital output, current input	
3, 4, 5, 6	temperature input	
11+, 12-	passive current output/HART	
11-, 12+	active current output/HART	
11, 12	Modbus RTU, FF H1, Profibus PA, BACnet MS/TP	
<b>temperature probe</b>		
<b>terminal</b>	<b>direct connection</b>	<b>connection with extension cable</b>
3	red	blue
4	red	grey
5	white	white
6	white	red
USB	type C Hi-Speed USB 2.0 Device	service (FluxDiag/FluxDiagReader)

<sup>1</sup> cable (by customer): e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm<sup>2</sup>

<sup>2</sup> The number, type and terminal assignment are customised.

# Transducers

## Overview

### Shear wave transducers

	technical type					
	G	K	M	P	Q	
<b>zone 1</b> <b>normal temperature range</b>	GDG1N81 GLG1N81	GDK1N81 GLK1N81	GDM2N81 GLM2N81	GDP2N81 GLP2N81	GDQ2N81 GLQ2N81	
<b>zone 1</b> <b>IP68</b>	GDG1L11	GDK1L11	GDM2L11	GDP2L11		
<b>zone 1</b> <b>extended temperature range</b>	GDG1E83 GLG1E83	GDK1E83 GLK1E83	GDM2E85 GLM2E85	GDP2E85 GLP2E85	GDQ2E85 GLQ2E85	
<b>FM Class I Div. 1</b> <b>normal temperature range</b>	GDG1N62 GLG1N62	GDK1N62 GLK1N62	GDM1N62 GLM1N62	GDP1N62 GLP1N62	GDQ1N62 GLQ1N62	
<b>FM Class I Div. 2</b> <b>normal temperature range</b>	CDG1N53 CLG1N53	CDK1N53 CLK1N53	CDM2N53 CLM2N53	CDP2N53 CLP2N53	CDQ2N53 CLQ2N53	
<b>FM Class I Div. 2</b> <b>extended temperature range</b>			CDM2E53 CLM2E53	CDP2E53 CLP2E53	CDQ2E53 CLQ2E53	
<b>inner pipe diameter d</b>						
min. extended	mm	180	60	30	15	7
min. recommended	mm	220	80	40	20	10
max. recommended	mm	900	300	150	50	22
max. extended	mm	1100	360	180	60	30
<b>pipe wall thickness</b>						
min.	mm	11	5	2.5	1.2	0.6
<b>fluid pressure</b>						
min. extended	bar	metal pipe: 20				
min.	bar	metal pipe: 30, plastic pipe: 1				

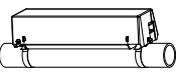
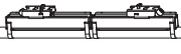
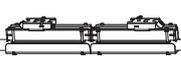
for further data see Technical specification TS\_G8xx-transducersVx-xxx\_Leu

### Lamb wave transducers

	technical type							
	F	G	H	K	M	P	Q	
<b>zone 1</b> <b>normal temperature range</b>	GRF1N83 GTF1N83	GRG1N83 GTG1N83	GRH1N83 GTH1N83	GRK1N83 GTK1N83	GRM1N83 GTM1N83	GRP1N83 GTP1N83	GRQ1N83 GTQ1N83	
<b>zone 1</b> <b>higher temperatures</b>		GRG1S83 GTG1S83	GRH1S83 GTH1S83	GRK1S83 GTK1S83	GRM1S83 GTM1S83			
<b>zone 1</b> <b>IP68</b>	GRF1LI3	GRG1LI3	GRH1LI3	GRK1LI3	GRM1LI3	GRP1LI3		
<b>FM Class I Div. 1</b>		GRG1N62 GTG1N62	GRH1N62 GTH1N62	GRK1N62 GTK1N62	GRM1N62 GTM1N62	GRP1N62 GTP1N62	GRQ1N62 GTQ1N62	
<b>FM Class I Div. 2</b>	GRF1N53 GTF1N53	GRG1N53 GTG1N53	GRH1N53 GTH1N53	GRK1N53 GTK1N53	GRM1N53 GTM1N53			
<b>FM Class I Div. 2</b> <b>higher temperatures</b>		GRG1S53 GTG1S53	GRH1S53 GTH1S53	GRK1S53 GTK1S53	GRM1S53 GTM1S53			
<b>fluid pressure</b>								
min. extended	bar	metal pipe: 10	metal pipe: 10	metal pipe: 10	metal pipe: 10 (d > 120 mm) 3 (d < 120 mm)	metal pipe: 3 (d < 60 mm)	metal pipe: 3 (d < 35 mm)	metal pipe: 3 (d < 15 mm)
min.	bar	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 (d > 120 mm) 10 (d < 120 mm) plastic pipe: 1	metal pipe: 10 (d > 60 mm) 5 (d < 60 mm) plastic pipe: 1	metal pipe: 10 (d > 35 mm) 5 (d < 35 mm) plastic pipe: 1	metal pipe: 10 (d > 15 mm) 5 (d < 15 mm) plastic pipe: 1
<b>inner pipe diameter d</b>								
min. extended	mm	220	180	110	60	30	15	7
min. recommended	mm	270	220	140	80	40	20	10
max. recommended	mm	1200	900	600	300	150	50	22
max. extended	mm	1600	1400	1000	360	180	60	30
<b>pipe wall thickness ****N** , ****L**</b>								
min.	mm	15	11	8	5	2.5	1.2	0.6
max.	mm	32	24	16	10	5	3	1.2
max. extended	mm	35	-	-	-	-	-	-
<b>pipe wall thickness ****S**</b>								
min.	mm		10.6	7.1	4.2	2.1		
max.	mm		23.7	15.8	9.5	4.7		

for further data see Technical specification TS\_G8xx-transducersVx-xxx\_Leu

### Transducer mounting fixture

Variofix L	Variofix C	PermaFix
		
	Variofix C with bolt mounting plates	PermaFix with bolt mounting plates
	 <p>outer pipe diameter:  <b>VCM:</b> max. 46 mm  <b>VCQ:</b> max. 36 mm</p>	

for further data see Technical specification TS\_G8xx-transducersVx-xxx\_Leu

### Coupling materials for transducers

	normal temperature range		extended temperature range		
	< 100 °C	< 170 °C	< 150 °C	< 200 °C	200...240 °C
< 24 h	coupling compound type N or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or H or coupling foil type VT	coupling foil type TF
long time measurement	coupling foil type VT				

for further data see Technical specification TS\_G8xx-transducersVx-xxx\_Leu

### Damping material

	damping mat		damping coat
item number	992080-11	992080-10	992080-13
type	E30R4	E30R3	

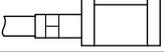
for further data see Technical specification TS\_G8xx-transducersVx-xxx\_Leu

### Connection systems

connection system T1		
connection with extension cable	direct connection	transducers technical type
		****53
<p>JB01</p>		****8*
<p>JB01</p>		****L*
<p>terminal board for junction box (junction box by customer)</p>		****62

for further data see Technical specification TS\_G8xx-transducersVx-xXX\_Leu

## Temperature probes

PT12N (item number: 770415-6)	PT12N (item number: 770415-7)
<ul style="list-style-type: none"> <li>• Pt100</li> <li>• clamp-on</li> <li>• -45...+230 °C</li> <li>• ATEX zone 0/1 (intrinsic safety)</li> <li>• for 831-*B*</li> </ul>	<ul style="list-style-type: none"> <li>• Pt100</li> <li>• clamp-on</li> <li>• -45...+250 °C</li> <li>• ATEX zone 1</li> <li>• for 831-*NN</li> </ul>
	

see Technical specification TS\_PTVx-xxx